

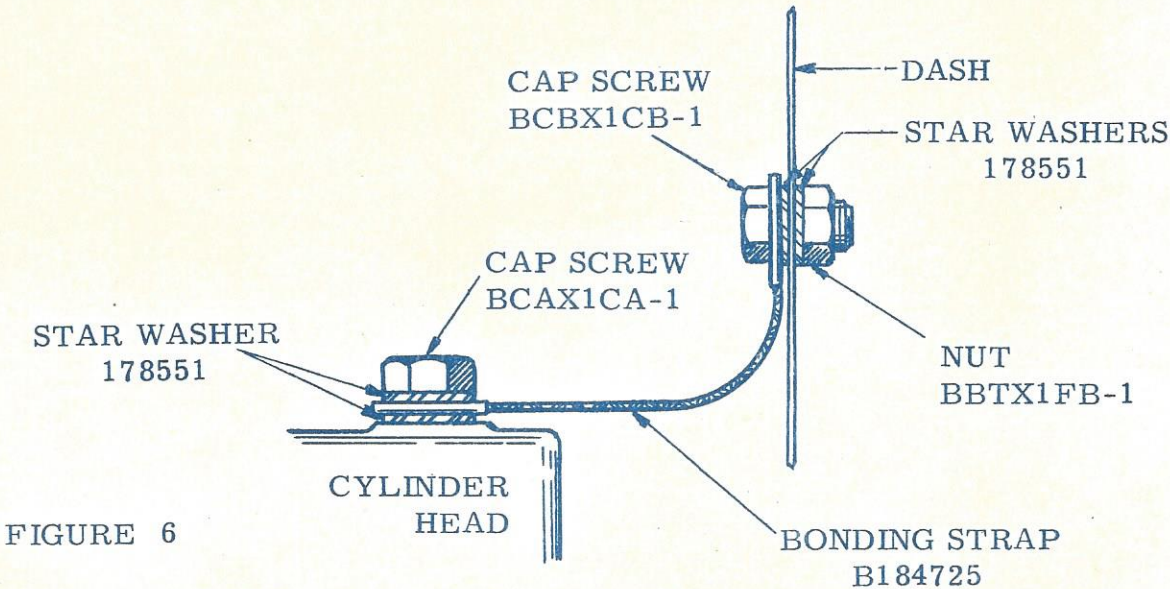
II. BONDING OF ENGINE AND CONTROLS TO DASH

LIST OF PARTS

<u>QUANTITY</u>	<u>ORD. PART NO.</u>	<u>PART NAME</u>
2	A385256	Bonding Clip
5	A385277	Bonding Clip
7	BCNX2CE-1	Screw
7	BCNX2BE-1	Screw
14	178518	Star Washer
7	131184	Lock Washer
7	220069 or A225940	Nut
7	121743	Nut
1	BCBX1CB-1	Bolt
1	BBTX1FB-1	Nut
4	178551	Star Washer
1	BCAX1CA-1	Cap Screw
1	B184725	Bonding Strap

PROCEDURE

1. Clean boss for bond strap on cylinder head just back of the heat indicator connection.
2. Install bond strap part #B184725 on top of cylinder head using one cap screw part #BCAX1CA-1 and two star washers part #178551.
3. Fasten bond strap to dash using one bolt part #BCBX1CB-1, one nut part #BBTX1FB-1 and two star washers part #178551. See illustration "E", Figure 1 and 6.



Supersedes Ordnance Tracing A5700025, 5 April 1944, Rev. B, 5-25-44

CONTROL DRAWING-OCO-D H. T. V. Engr. Sub-Office Ardmore, Pa.	Approved Fred C. Adams 1st Lt., Ord. Dept. 9-22-44 Officer-in-Charge	Drwg. Size A5700025 Sheet 6 of 9
CLARK CABLE CORP. CLEVELAND, OHIO	Drwg. No. 2873-6 Date 1-30-52	Traced By <i>I.R.I.</i> Ck'd By <i>S.S.</i>